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- 5 1. A bag comprising an envelope closed at one end by an end wall and delimiting a mouth at the other end, containing a charge capable of passing, for example under gravity, through said mouth, when said bag is in the inverted position, said envelope being shaped on itself at said mouth in order to close said bag, wherein, at the opposite end to the end wall the envelope is shaped on itself, in particular folded, to determine, without
- 10 discontinuity:
- an outer sleeve which is above the mouth when the bag is in the inverted position;
  - at least one inner closure fold;
  - a neck inside which the inner closure fold is located;
  - 15 - and at least one outer closure fold closing said neck.
2. A bag comprising an envelope closed at one end by an end wall and delimiting a mouth at the other end, containing a charge capable of passing, for example under gravity, through said mouth, when said bag is in the
- 20 inverted position, said envelope being shaped on itself at said mouth in order to close said bag, wherein, at the opposite end to the end wall, the envelope has a shaping, especially folding, which can be obtained by doing the following in succession:
- 25 - folding outward then folding inward the edges of the opening of the bag, in order to form a turned-up flap extended by an outer envelope;
  - folding the close-together parallel edges of the flap to form at least one fold for internally closing the
  - 30 bag;
  - folding the close-together parallel edges of the outer envelope to form at least one fold for externally closing the bag.
3. The bag as claimed in either of claims 1 and 2,
- 35 wherein the inner closure fold of the bag and/or the outer closure fold of the bag are welded, bonded or clamped.

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